










Date: \* Wednesday, 8/15/2007 3:20:04 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CONSOLE BRACKET HI-SLOPE
Job Number	: 33908		
Estimate Number	: 11004		
P.O. Number	: <i>N/A</i>	Part Number	: D2606
This Issue	: 8/15/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2606 REV A1
Prsht Rev.	: NC	Project Number	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: A1
Previous Run	: 31334	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 8/31/2007 Qty: 20 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est. D 98.11.26 Added Inspection DM Est Rev:E Now On Waterjet 07-03-22 JLM		

## Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	M2024T3S040	2024-T3 .040 sheet	
			
Comment: Qty.: 0.1582 sf(s)/Unit Total : 3.1647 sf(s) 2024-T3 .040 sheet Material: 2024-T3 (QQ-A-250/4) 0.040" thick Stack of 10 (M2024T3S.040) Batch <i>M105225</i> <i>IB 07-08-15</i>			
2.0	WATER JET	FLOW WATER JET	
			
Comment: FLOW WATER JET 1-Cut as per Dwg D2606 Dwg Rev: <i>A1</i> <i>IB 07-08-15</i> <i>(20)</i> Prog Rev: <i>A1</i> 2-Deburr if necessary <i>SAP 07/08/16</i> <i>(20)</i>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK <i>IB 07/08/15</i> <i>(20)</i> <i>center</i>			

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5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Deburr 3AD 07/08/16 20

Form as per Dwg D2606

8B

07/08/17

20

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/08/20

Coater

420

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M-h

07/08/22

20X

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/08/22 20

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

07/08/23 20

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/08/24

Job Completion

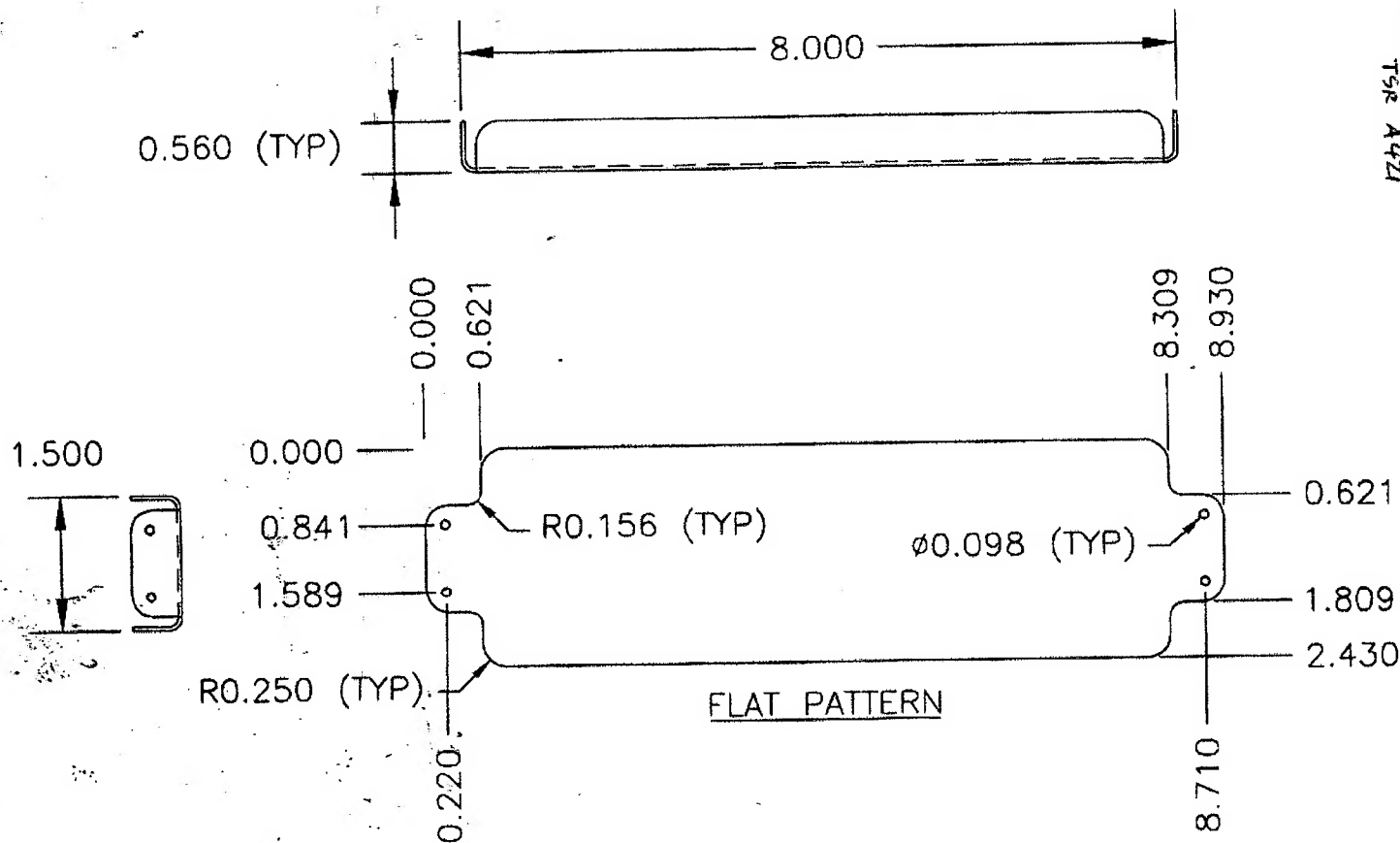


07/08/24

QACOP  
SUEO

DESIGN	DRAWN BY	DART AEROSPACE LTD		REV. A
<i>JS</i>	BW	VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 1	
<i>KE</i>	<i>JS</i>	D2606		
DATE	TITLE		SCALE	
97.10.23	CONSOLE BRACKET		1:2	
A	97.10.23	D2606 WAS D206-547-27		
A1	<i>CPH</i>	02.06.04	ADD FINISH	

RELEASED  
97-11-04 KE  
TSR A421



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK  
PROFILE CONTROLLED BY FOLIO H2606  
BEND RADIUS 0.093

BEND RADIUS 0.093  
FINISH: CHEMICAL CONVERSION COAT PER DART Q51 065 4.1 

